

Innovative Industrial Applications of Robots: The RoboCup@Work and RoCKIn@Work Competitions



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From RoboCup to ...



ROCKIN



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Robot Technology



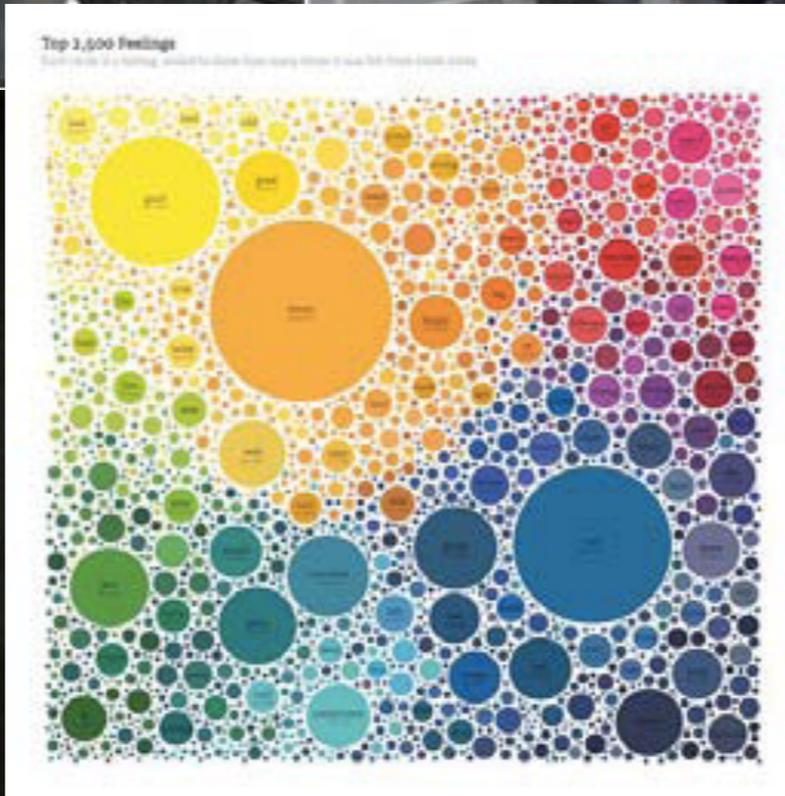




Challenges in Manufacturing and Logistics

- feeding parts from a palette onto a machine
- loading parts from machines onto a palette
- feeding a set of parts from several containers into a tray for a subsequent assembly process
- performing pre-assembly tasks
- packing parts and boxes into containers
- unloading boxes from containers
- sorting objects from unstructured heaps
- wrapping objects (e.g. before packing and shipping them)
- assembling complex objects from parts based on an example
- painting objects according to an example given as image
- moving parts and objects around

Example Scenario: Parts Handling



Some more examples ...



Some more examples ...



Some more examples ...



Some more examples ...



Some more examples ...



Some more examples ...



Example Scenario: Bale Gathering

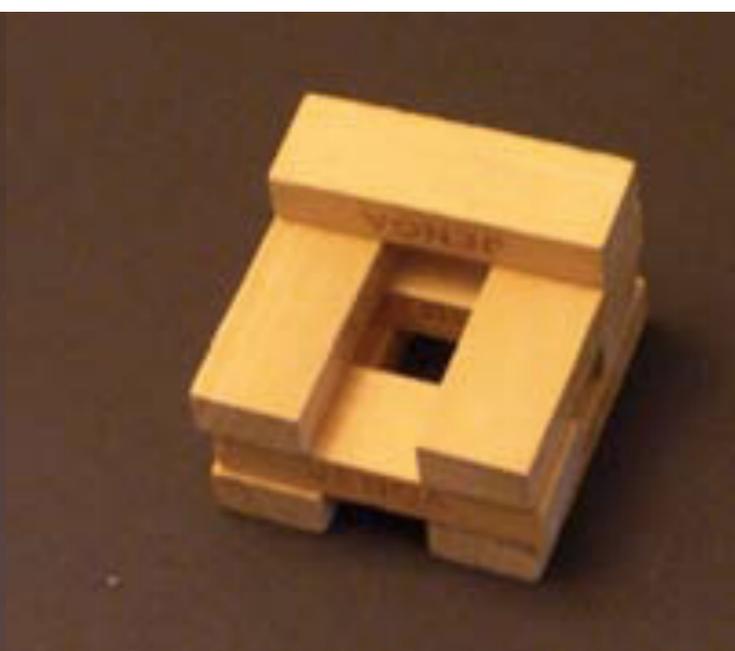
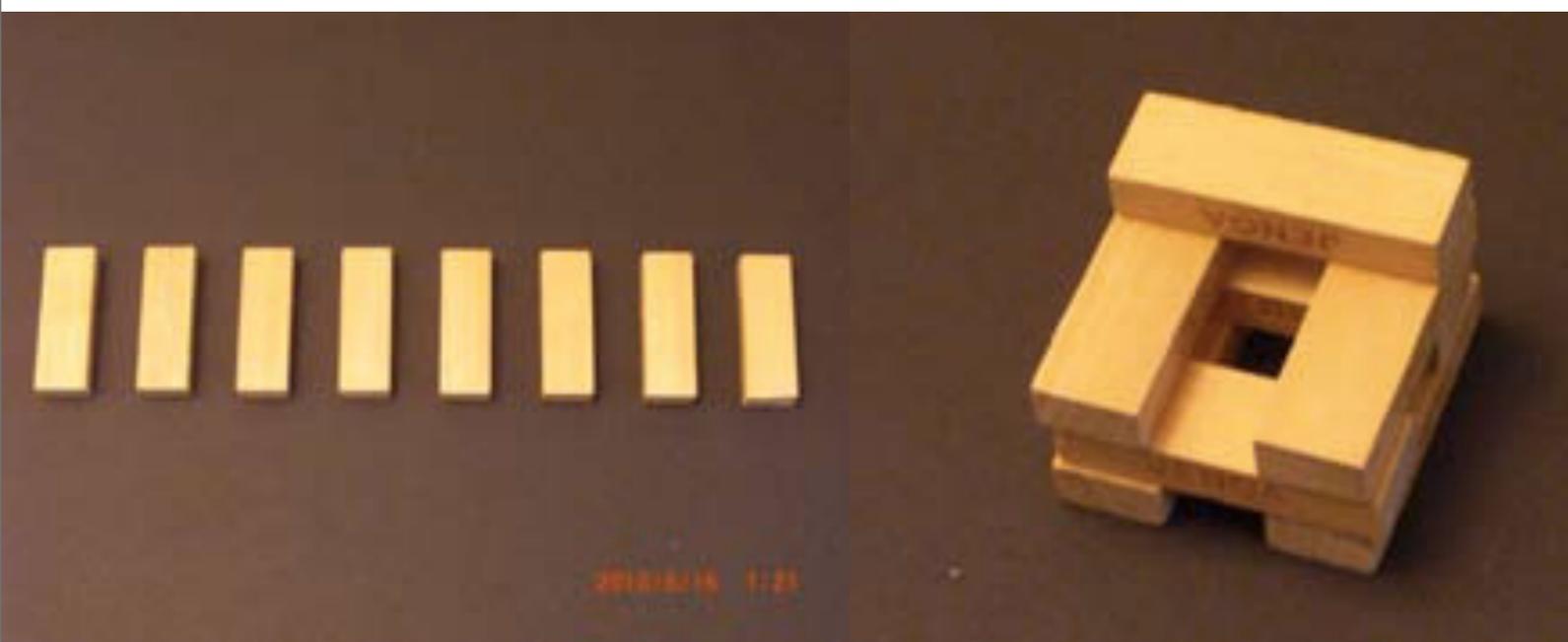
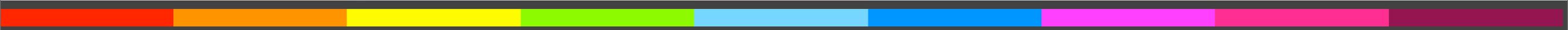


- Extend RoboCup with a league attractive to industry
- Target new challenge problems for industrial applications
- Combine ideas that work from
 - RoboCup Soccer (fascination of competitions)
 - RoboCup Rescue (rigid evaluation by well-defined measures)
 - RoboCup@Home (staged sequence of increasingly complex tests)
 - into a new RoboCup challenge
- Drive the use of simulation in the software development process for real robots

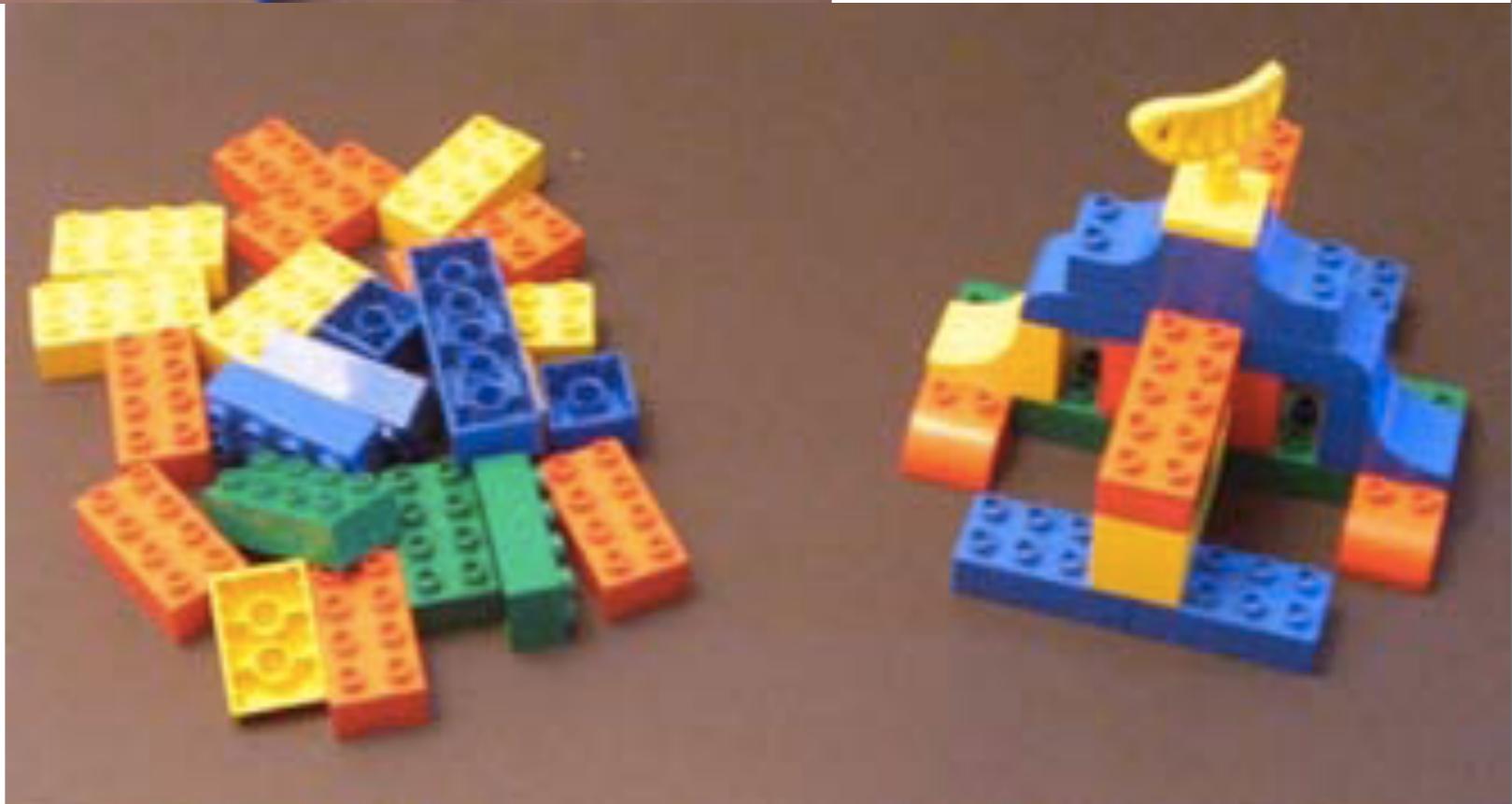
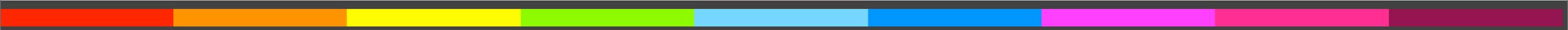


- Industry needs it and wants it
- Funding agencies welcome it
- RoboCup teams gain opportunities for cooperation
- RoboCup Federation complements its competition range

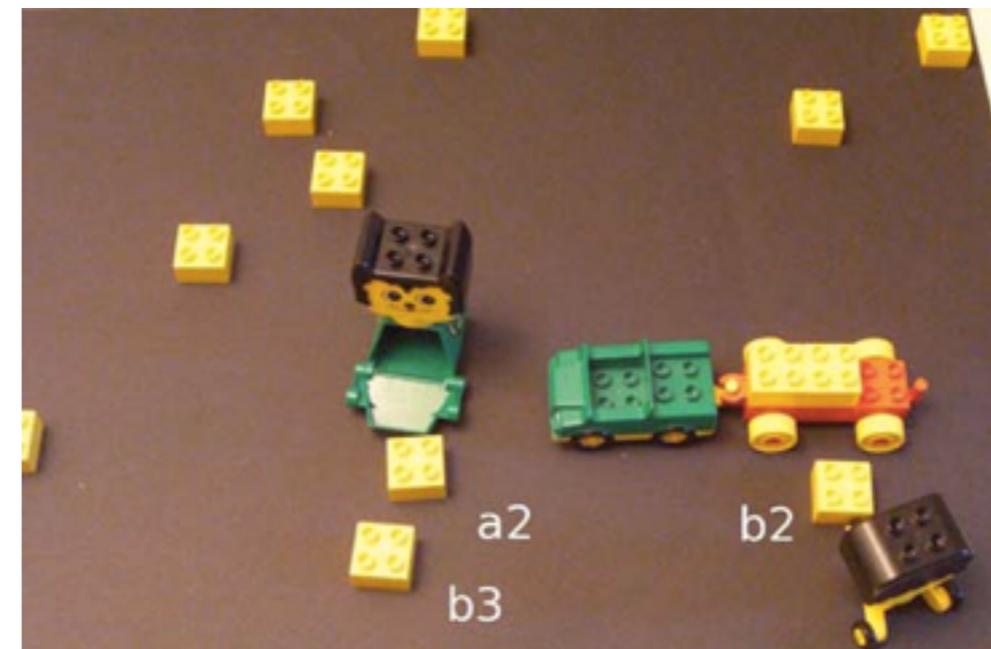
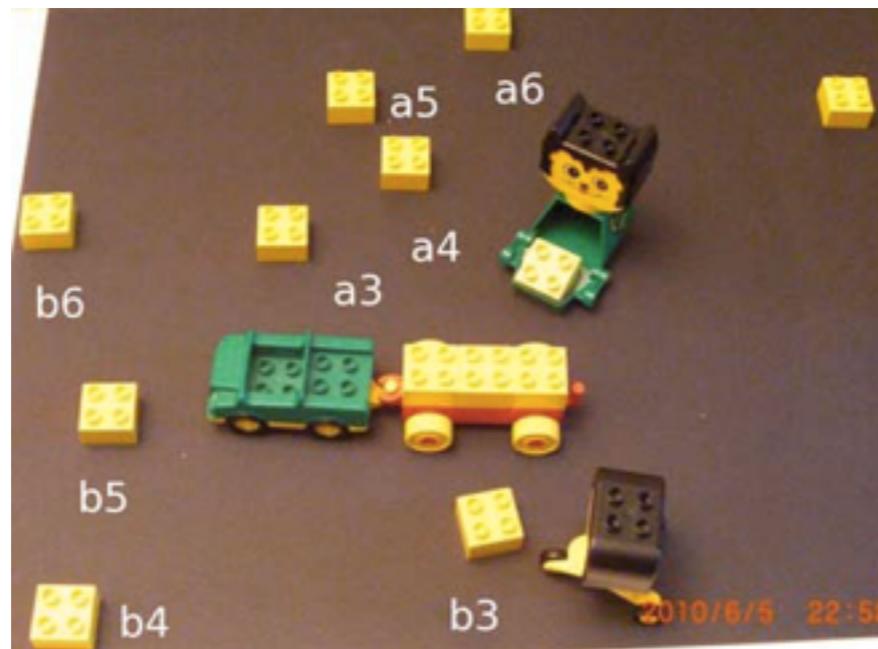
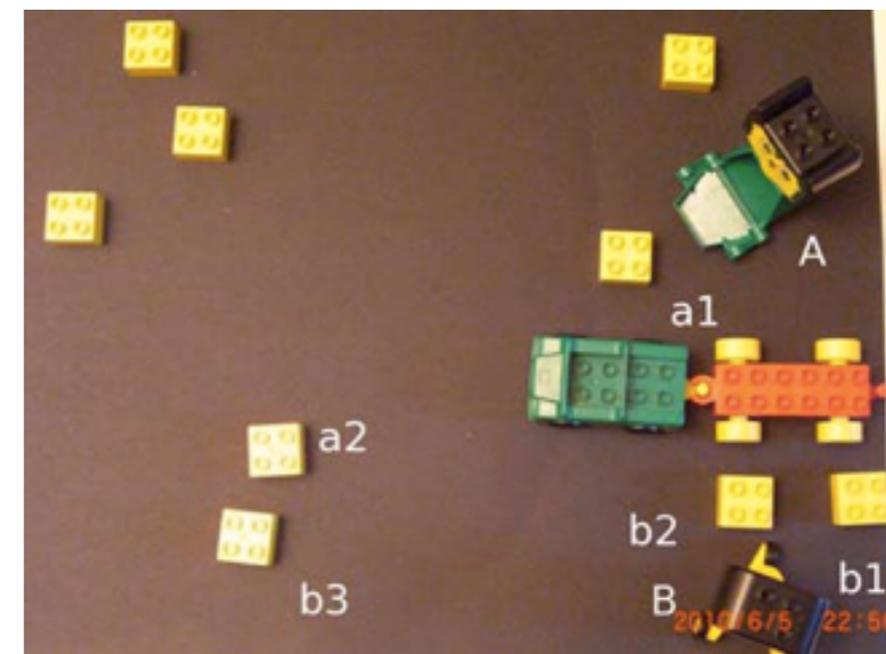
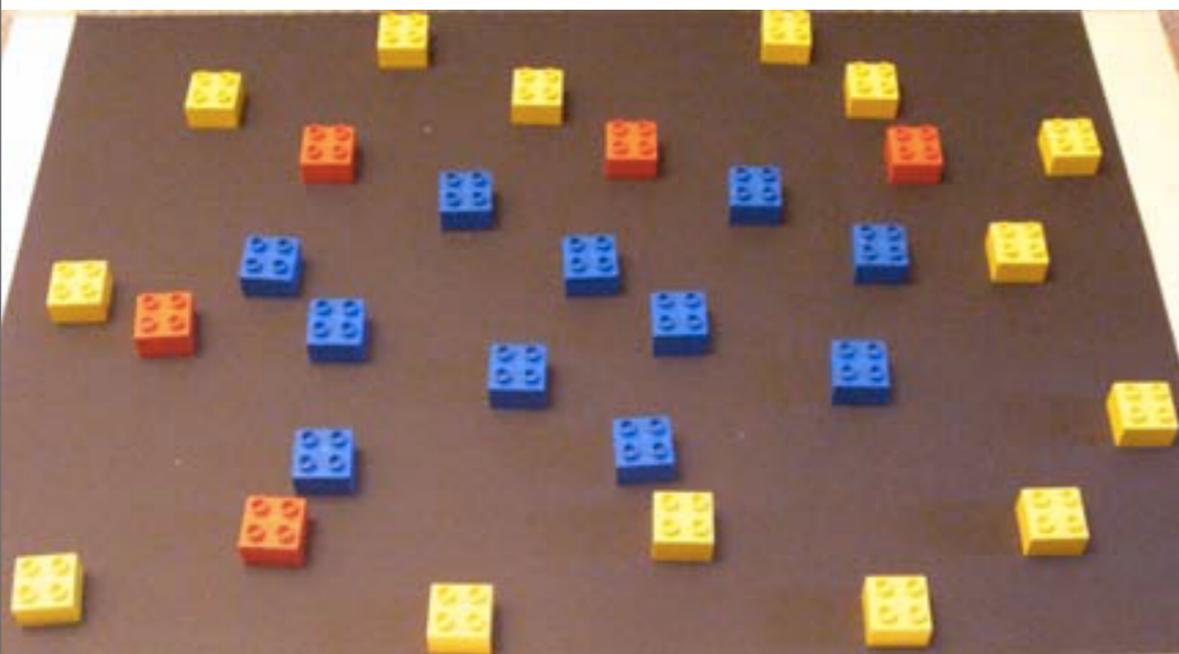
Parts Handling Contest Scenario



Object Assembly Contest Scenario



Bale Gathering Contest Scenario



- A nice version of this for RoboCupJunior would be possible
- Alternative? post-reception table cleaning

- Competition design is not trivial!
- How to design successful competitions?
- How to design competitions to drive scientific progress?
- How to design competitions to allow for benchmarking?

- Competitions:
 - interesting to watch
 - fair
 - safe
 - maintaining public order
 - rewarding participating people
- Scientific competitions:
 - giving feedback on scientific ideas
 - fostering research
 - attracting students
- Benchmarking through competitions:
 - evaluating, measuring, comparing approaches
 - allowing for analysis

- Identify a challenge:
 - Address an open research problem
 - Address an open engineering problem
 - Address an open integration problem
- But be feasible: solutions must be within reach
 - Scenario and task simplifications
 - DARPA Grand Challenge
- Consider entry barriers:
 - investment cost
 - personnel effort
 - existing performance levels

■ Current

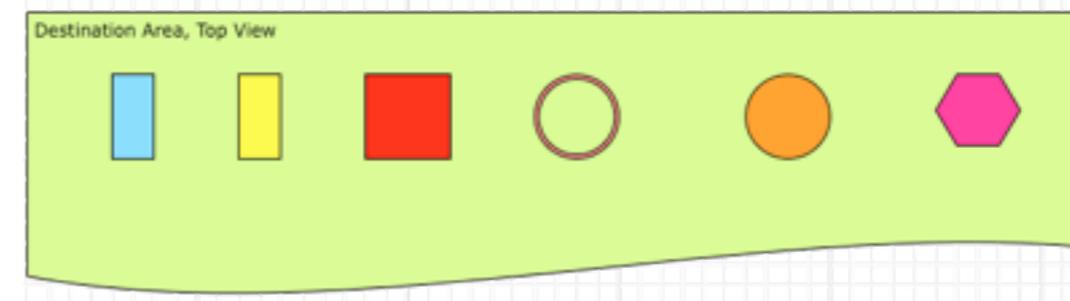
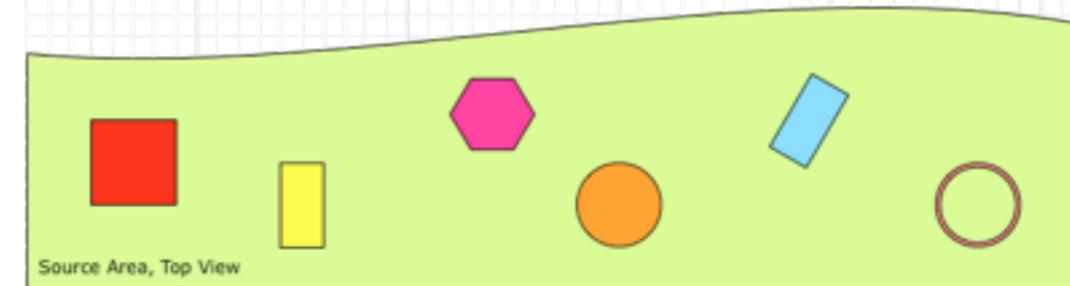
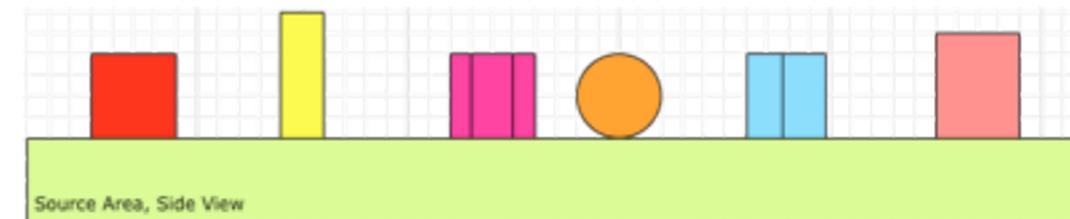
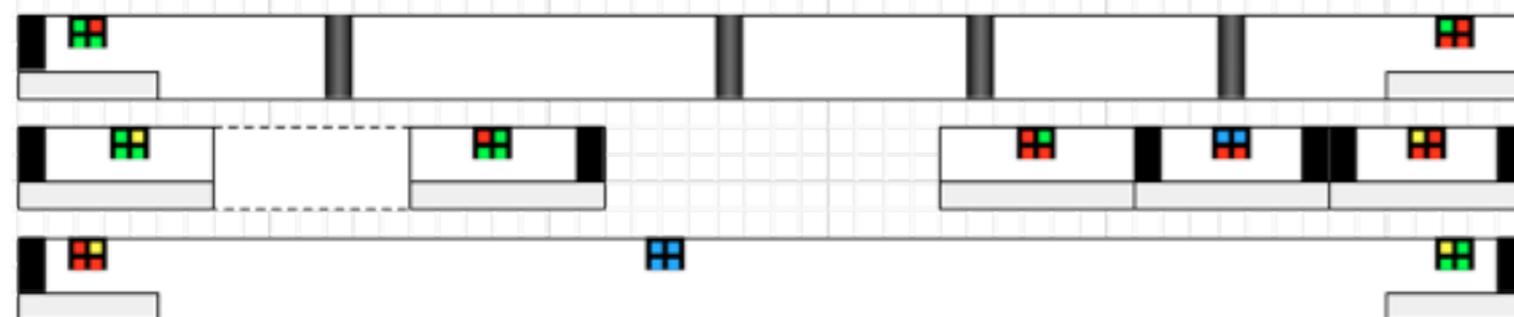
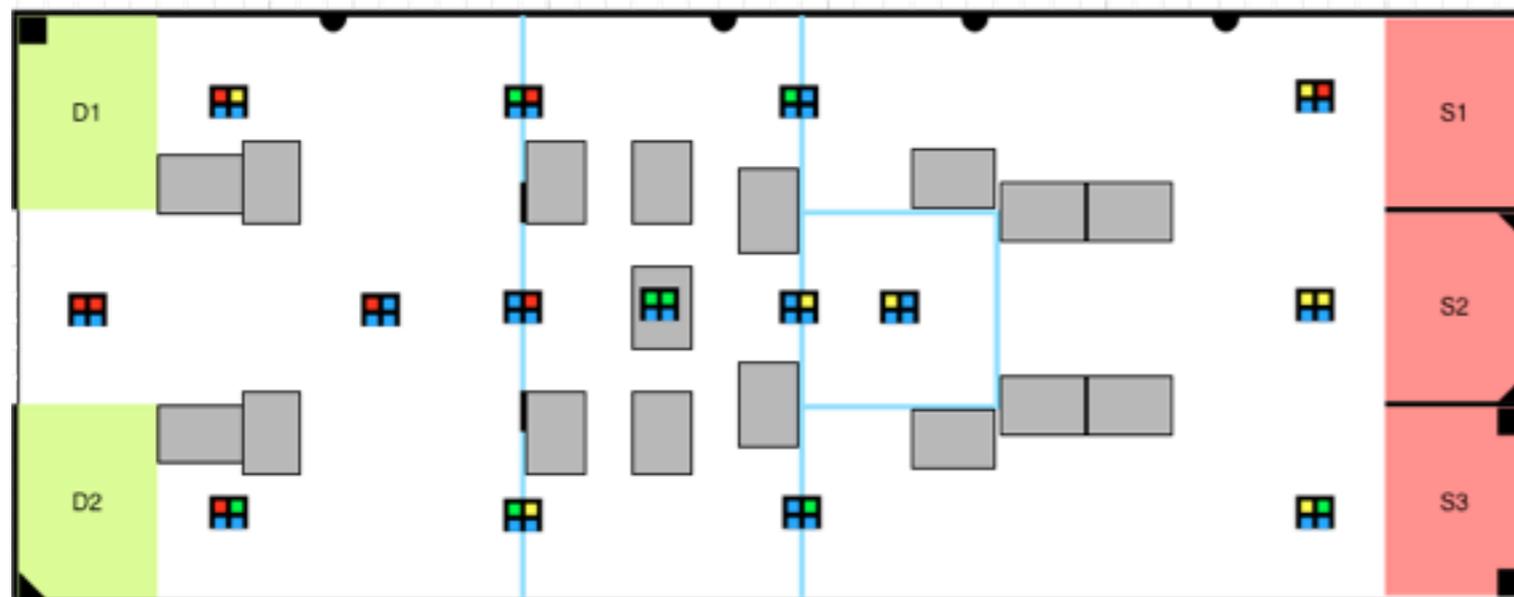
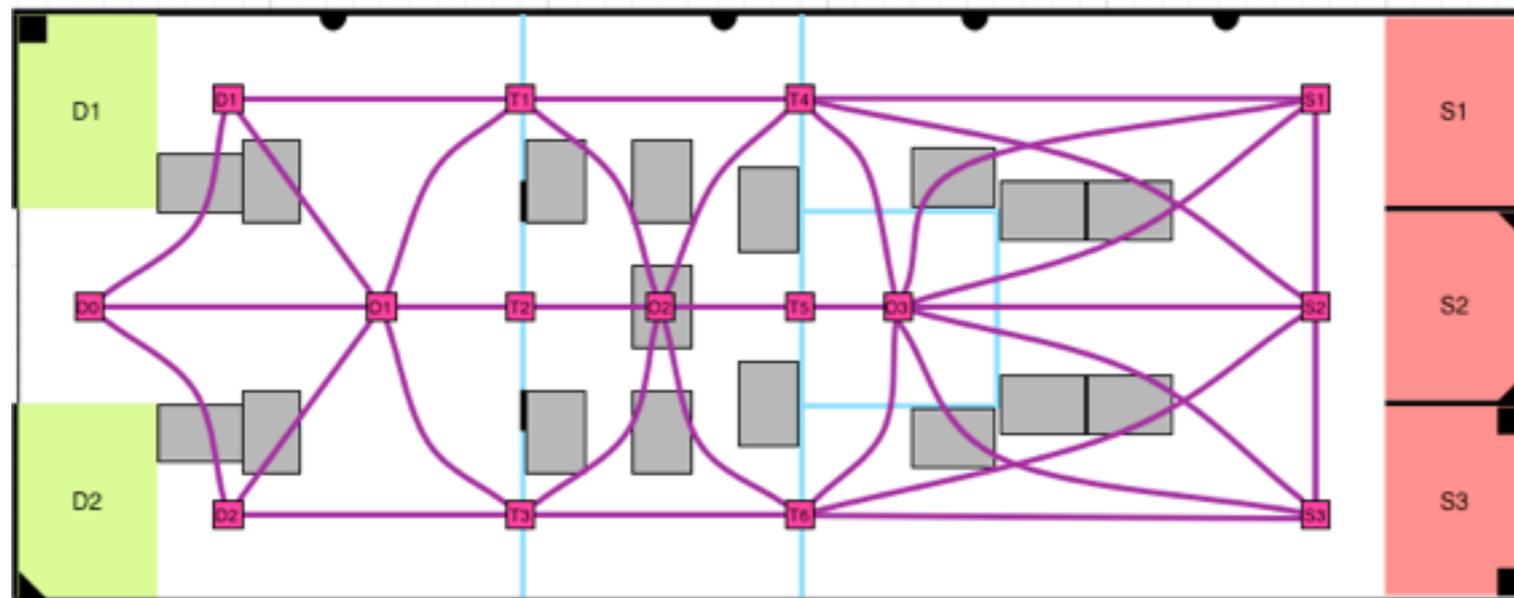
- **BNT Basic Navigation Test** (show me that you can navigate and not get lost)
- **BMT Basic Manipulation Test** (show me that you can perceive objects, grasp them, and do pick and place)
- **BTT Basic Transportation Test** (combine the first two tests)
- **CTT Competitive Transportation Test** (two teams compete at same time; resource conflicts)

■ Future

CBT Conveyor Belt Test

- **Advanced Manipulation Test** (constrained grasping, articulated objects, variability, precision, obstacles)
- **Assembly Test** (putting things together, HRCoop, bimanual manipulation)
- **Feeding Test** (dynamics; taking and putting things on belts, feeders, carousels)
- **Logistics Test** (picking, placing, packing, closing, transporting)
- **Cooperative Manipulation Test**
- **Cooperative Transportation and Logistics Test**

RoboCup@Work Testbed



■ symbolic task descriptions!

- perception in static and dynamic environments, varying environmental conditions
- path planning and motion control of mobile bases in dynamic environments
- grasp planning, trajectory planning, and motion control of mobile manipulators
- planning and decision making
- representation of plans, knowledge, strategy and tactics
- adaptivity and learning
- cooperation in both cooperative and competitive environments
- human-robot and robot-robot interaction
- design, construction, and operation of robust robots at affordable cost
- **multiagent planning and scheduling, multi-criteria optimization**
- **logistics**
- **mobile manipulation**
- **cooperative mobile manipulation**
- **benchmarking**

- perception in static and dynamic environments, varying environmental conditions
- path planning and motion control of mobile bases in dynamic environments
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- representation of plans, knowledge, strategy and tactics
- **Special tribute to Matteo: ---> functionalities!!!!**
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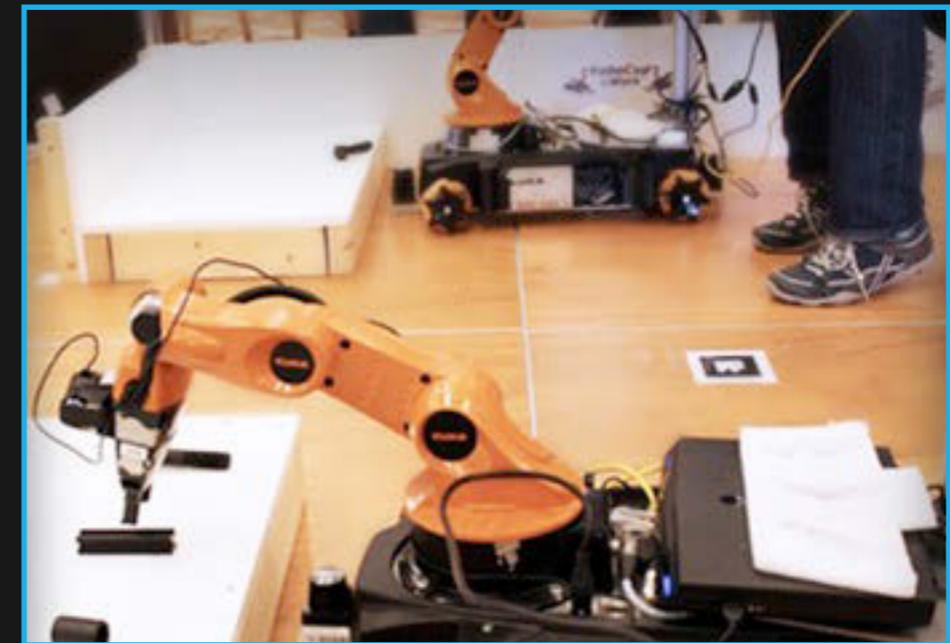
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RoCKIn@Work

Innovative robot applications in industry that:

- Work interactively with humans
- Have reduced initial programming requirements
- Have enhanced physics simulation capabilities

• **Contribute to the continued commercial competitiveness of European industry**



ROCKIN

Preview: RoCKIn@Work

Manufacturing Logistics and Pre-Assembly



- Continuation of current RoboCup@Work competition
- Long-term objective:
 - improving manufacturing in tasks currently not doable for (classical) industrial robotics
 - new innovative applications, new markets
- Setup ideas ...
- Variations and variability ...

- Motivation:
 - Supposedly, about 50% of all shipments by Amazon are returned
 - Many reasons: wrong part, item not fitting, wrong size, faulty part, etc.
 - Return shipments must be opened, checked, and processed
 - Parts in original packaging -> return to storage shelves
 - Parts opened, not in original packaging -> check and repackage
 - Faulty parts -> dispose or deliver to repair
- Idea: Have robot open parcels using a cutter
 - requires 2 arms or combination of arm and fixation device
- Setup ideas ...
- Variations and variability ...

- Motivation: restaurant experience in Rome
- Idea: Have a robot assisting a restaurant chef in pasta cooking
 - robot cooks pasta
 - chef prepares sauce and readies dish for delivery
- Setup ideas
- Variations and variability ...

- Note: This IS an industrial application, although the robotics industry currently does not yet believe so!

- Motivation:
 - Do something requiring bimanual manipulation and compliant motion
- Guiding ideas:
 - cleaning, polishing, finishing surfaces
 - painting or glueing surfaces
 - spreading mortar
 - tiling
 - decorative painting of cups

Organizing a fair competition

- Rule definition process: rulebook addressing the following aspects:
 - Vision; challenge addressed
 - Organization
 - pre-competition: (league organization)
 - Technical Committee (TC), Organizational Committee (OC)
 - Web site, mailing lists
 - competition: (tournament organization)
 - Schedule, team meetings, practice schedule, competition schedule
 - Scoring and ranking
 - Referees, referee instructions, roles of TC and OC
 - Code of conduct; disqualification
 - Participation (Qualification Process)
 - Test description
 - Design and implementation of the environment, objects, subjects
 - Design and behavior of robots
 - Task
 - Rules for task execution (time available, team order, ...)

Organizing a fair competition

- Definitely fix rules BEFORE the competition!
- Latest rule fixes can be made at team meeting before competition starts!
- NEVER change rules during the competition!
- Rule clarifications can be done by TC!
- In case of problems the TC+OC decides!
- OC should take care of organization!
- TC should ensure rule implementation!
- Keeping clear role assignment supports smooth competitions!

Other considerations

- Attracting an audience
 - Allowing for good views; bleachers
 - Light! Light! Light!
 - Noise! Noise! Noise!
- Ensuring safety
 - Separation of audience and arena
 - Emergency stop?? Robot specs
- Maintaining public order
 - Security precautions (fire, riots, epidemics)
 - Controlling fan behavior
- Rewarding people
 - Make the award ceremony a real show!
 - EVERY participant is a winner!
 - Give visibility to sponsors and organizers!
 - Remember to mention not only big shots!

Fostering scientific progress and attracting students

- Keep rules stable while most teams cannot yet perform really well
- When more than half the teams can solve the challenge, it is time to push the border
- Design competitions with controlled variability and scalability
- Attract students by being at the brink of the state of the art
 - Create opportunities for student research projects
 - Combine with coursework; give credit

Challenges for Benchmarking

- What are the evaluation criteria?
 - Of interest: coverage of problem space, robustness, performance
 - In practice: often performance criteria dominate
 - Ranking: how to do it if evaluation is based on multiple criteria
- How to measure the evaluation criteria?
 - (seemingly) easy: time, space, #right solutions, anything countable, measurable
 - still possible to make a lot of mistakes
 - difficult: portability, robustness, openness, extensibility, interoperability, coverage
 - quantitative assessment prohibitive; maybe only expert judgement possible
- How are the evaluation criteria influenced?
 - ... by the environment
 - ... by problem parameters
 - ... by randomness and other circumstances

Challenges for Benchmarking

- What is the goal of doing benchmarking?
 - Assessing a single system in different environments / under different conditions
wrt. coverage, robustness, performance
 - Comparing different systems for making a choice
- What do you want to benchmark?
 - an algorithm
 - algorithms themselves are not benchmarkable, only implementations
 - the implementation of a function or an algorithm
 - may be easy; at least some experience available for most cases
 - a more complex system consisting of several modules
 - problem of how to attribute system performance to its components

- Prerequisites for Impact:
 - Formulate the challenge clearly and simple
 - Implement knowledge sharing activities
 - Raise attention in the community
 - Create public awareness
- Some scientific results from RoboCup
 - omnidirectional vision in MSL
 - omnidirectional drive systems in MSL, SSL, Junior
 - fast, robust vision in all leagues
 - reliable communication
 - fast, robust walking for Sony Aibo
 - speech commanding robots in @Home

The consortium



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